

## ABSTRACT OF THE DISCLOSURE

An image forming apparatus is provided with an image heating apparatus for holding and conveying a recording material bearing an image in a nip between a heating member and a pressurizing member to heat the image on the recording material. The image forming apparatus  
5 has a bias applying portion for applying a bias to at least one of the heating member and the pressurizing member and a bias setting portion for setting an amount of the applied bias. In the case that a recording material(s) having a first width is fed and thereafter a recording material is to be fed, the bias setting portion sets the amount of the applied bias based on the number of the recording material(s) having the first width that have been fed and the time from the feeding of  
10 the recording material(s) having the first width to the feeding of the recording material having the second width.

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